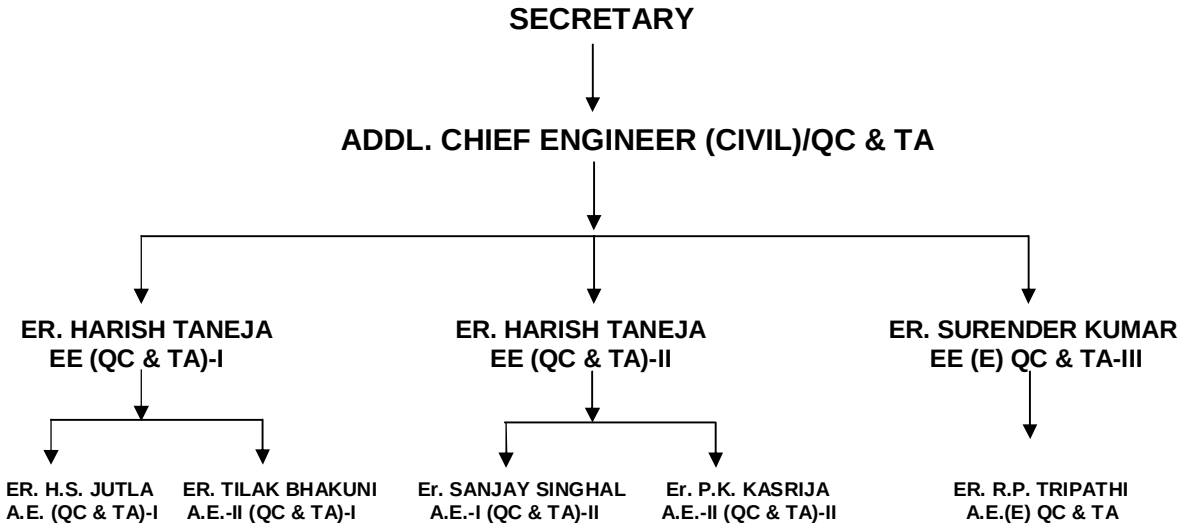ORGANIZATIONAL STRUCTURE OF QC & TA DEPARTMENT